

# Analysis for food allergens – An Overview

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# Food allergy

Food allergy is the result of an abnormal immune response towards harmless food antigens.

1. Initial allergen exposure. T cell response leads to the induction of IgE production towards allergens by B cells.
2. IgE in turn bound mast cell
3. When the allergen is re-encountered, IgE can be cross-linked, leading to degranulation of mast cells.
4. The mediators released by the mast cells lead to the typical allergic symptoms, such as itching or sneezing.

# 《2004年食物及藥物（成分組合及標籤）（修訂）規例》

Food and Drugs (Composition and Labelling) (Amendment) Regulation (The Amendment Regulation)

## Declaration of Food Allergens

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One of the new requirements is declaration on the food labels the presence of the eight most common allergy causing substances.

- (i) cereals containing gluten; 含有麩質的穀類（即小麥、黑麥、大麥、燕麥、裂穀小麥、它們的混合變種及它們的製品）
- (ii) crustacean and crustacean products; 甲殼類動物及甲殼類動物製品
- (iii) eggs and egg products; 蛋類及蛋類製品
- (iv) fish and fish products; 魚類及魚類製品
- (v) peanuts, soybeans and their products; 花生、大豆及它們的製品
- (vi) milk and milk products (including lactose); 奶類及奶類製品（包括乳糖）
- (vii) tree nuts and nut products 木本堅果及堅果製品 and
- (viii) food containing sulphite (with concentration of 10 parts per million or more).

亞硫酸鹽〔如食物由濃度達到或超過百萬分之十（即每公斤10毫克）

# Food Allergen Analysis

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Consideration:

Matrix and allergen involved

Method chosen should be robust, reliable, repeatable, sensitive and specific.

Laboratory analysis:

- Enzyme-Linked Immunosorbent Assay (**ELISA**) laboratory kits 酶聯免疫吸附測定
- Polymerase Chain Reaction (**PCR**) 聚合酶鏈反應
- Liquid Chromatography Mass Spectrometry (**LC-MS**) 液相色譜質譜法

# ELISA (Enzyme Linked Immunosorbent Assay) test kits

- ✓ Commonly used for routine food allergen detection
  - ✓ These test kits are available for detecting many of the common food allergen proteins.
  - ✓ ELISA test kits generally focus on specific 'marker' proteins.
  - ✓ They should be specific (minimal false positives)
  - ✓ Quantitative (provide an allergen concentration)
  - ✓ Sensitive (able to detect very low (ppm) levels of the protein.
- 👎 No single ELISA kit available that will detect all the relevant allergen in a single assay.

# Polymerase Chain Reaction (PCR)

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PCR amplify and detect the DNA of an allergen.

- ✓ They are specific, sensitive, and qualitative, can verify or clarify an ELISA result
  - ✓ can detect potentially allergenic products for which no ELISA test is currently available.
  - ✓ can be useful for food products containing hydrolysed proteins.
  - ✓ Can be used to detect more than one allergen at a time.
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- ✎ Some processing methods can destroy detectable DNA, causing false negative results.
  - ✎ DNA methods are not suitable for detection of allergens in food with high protein and low levels of DNA e.g. egg and milk.



# Mass Spectrometry (MS)

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MS identifies peptide markers from the allergic protein

- ✓ Specificity, separate closely related proteins.
- ✓ May still be able to detect denatured protein.
- ✓ Directly analyze multiple allergens in a single analysis.
- 👉 assumptions made in MS when calculating protein quantity from peptide signal intensity
- 👉 allergenic protein and peptide targets are not standardized and a high level of expertise is required to develop targeted MS assays

# Comparison between techniques

Increasing Instrument Complexity and Price



|                                 | ELISA          | PCR             | LC-MS/MS                   |
|---------------------------------|----------------|-----------------|----------------------------|
| Detect                          | Intact protein | DNA             | Protein or marker peptides |
| Sensitivity                     | 1-5ppm         | 1-5ppm or lower | 1-10ppm                    |
| Quantification                  | YES            | Semi (RT-PCR)   | YES (Confirmatory)         |
| Specificity*                    | YES            | NO              | NO                         |
| Multiple allergen determination | NO             | YES             | YES                        |

Increasing in Current Usage



# Standard Method Performance Requirements (SMPRs)

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## ELISA-based methods

AOAC SMPR® 2018.003 Quantitation of Milk in the Context of Food Manufacturing

AOAC SMPR® 2018.012 Quantitation of Peanut in the Context of Food Manufacturing

| Parameter  | Minimum acceptance criteria for target matrix |                  |
|--|---|------------------|
| Analytical range, ppm <sup>a</sup>   | Lower limit                                   | ≤10              |
|  | Upper limit                                   | ≥20 <sup>b</sup> |
| LOQ, ppm <sup>b</sup>  | ≤10   |                  |
| LOD, ppm <sup>b</sup>  | ≤10   |                  |
| Recovery, % <sup>c</sup>   | 50–150  |                  |
| RSD <sub>r</sub> , %   | ≤20   |                  |
| RSD <sub>R</sub> , %   | ≤30   |                  |
| <sup>a</sup> ppm in nonfat dried milk.<br><sup>b</sup> See "Choice of LOD/LOQ for Quantitation of Milk by ELISA-Based Methods" for rationale for setting lower limit of range.<br><sup>c</sup> Use incurred samples as per Appendix M. Incurred materials can be obtained from MoniQA Association. |   |                  |

- Validation data in all claimed matrices
- correspond with either a regulatory or a health-driven threshold limit

# Standard Method Performance Requirements (SMPRs)

## ELISA-based methods

**Table 2. Food commodities that should be included in cross-reactivity testing for ELISA methods targeting milk**

|             |            |              |                      |                  |
|-------------|------------|--------------|----------------------|------------------|
| Almond      | Barley     | Brazil nut   | Beef                 | Buckwheat        |
| Cashew      | Chick peas | Cocoa        | Corn meal            | Crustacean/prawn |
| Egg         | Fish       | Hazelnut     | Lecithin             | Lima bean        |
| Oats        | Peas       | Peanut       | Pecan                | Pine nut         |
| Pistachio   | Poppy seed | Pumpkin seed | Rice–white and brown | Rye              |
| Sesame seed | Soy bean   | Split peas   | Sunflower seed       | Walnut           |
| Wheat       |            |              |                      |                  |

**Table 3. Matrixes of interest for ELISA methods targeting egg and milk**

| Egg            | Milk   |
|----------------|--|
| Chicken        | Cookies, baked goods                           |
| Ice cream      | Dark chocolate                                 |
| Pasta          | Drink mixes<br>(ex. alcoholic beverage premix) |
| Salad dressing | Orange juice                                   |
| Soy milk       | Infant formula                                 |
| Wine           | Wine   |

# Mass spectrometry-based methods

AOAC SMPR<sup>®</sup> 2016.002 Detection and Quantitation of Selected Food Allergens

|   | Target allergen |         |         |          |
|---|-----------------|---------|---------|----------|
| Parameter   | Whole egg       | Milk    | Peanut  | Hazelnut |
| Analytical range, ppm   | 10–1000         | 10–1000 | 10–1000 | 10–1000  |
| MQL <sup>a</sup> , ppm <sup>b</sup>   | ≤5              | ≤10     | ≤10     | ≤10      |
| MDL <sup>a</sup> , ppm <sup>b</sup>   | ≤1.65           | ≤3      | ≤3      | ≤3       |
| Recovery, %   | 60–120          | 60–120  | 60–120  | 60–120   |
| RSD <sub>r</sub> , %  | ≤20             | ≤20     | ≤20     | ≤20      |
| RSD <sub>R</sub> , %  | ≤30             | ≤30     | ≤30     | ≤30      |
| <sup>a</sup> Definitions for MQL and MDL provided in section 4.<br><sup>b</sup> Reported as ppm of the target allergen in food commodity, i.e., 25 ppm of “whole egg” in cookies. |                 |         |         |          |

|           |  |
|-----------|--|
| Whole egg | Cookies<br>Bread<br>Dough<br>Salad dressing<br>Wine  |
| Milk      | Cookies, baked goods<br>Infant formula<br>Wine<br>Dark chocolate (optional matrix for methods that claim a chocolate matrix) |
| Peanut    | Cookies<br>Ice cream<br>Breakfast cereal<br>Milk chocolate (optional matrix for methods that claim a chocolate matrix)       |
| Hazelnut  | Cookies<br>Ice cream<br>Breakfast cereal<br>Milk chocolate (optional matrix for methods that claim a chocolate matrix)       |

◀ Journal of AOAC International Vol. 103, No. 2, 2020 Detection and Quantitation of Selected Food Allergens by Liquid Chromatography with Tandem Mass Spectrometry: First Action 2017.17 ▶

Received **First Action Official Method** classification

⇒ initiate a **two-year assessment**

⇒ **Final Action Method** status

**Table 1. Uniqueness of the marker peptides determined from database search using the NCBI Protein BLAST query**

| Allergen   | Protein                           | Peptide sequence | BLAST search results  | Peptide ID |
|------------|-----------------------------------|------------------|---|------------|
| Whole egg  | Gal d 2                           | GGLEPINFQTAADQAR | Gallus gallus (chicken)   | Ew1        |
|            | Gal d 3                           | YFGYTGALR        | Gallus gallus (chicken),<br>Coturnix japonica (Japanese quail),<br>Meleagris gallopavo (Turkey)                     | Ew2        |
| Whole milk | Bos d 9<br>( $\alpha$ -s1-casein) | YLGYLEQLLR       | Bos taurus (cattle/cow),<br>Capra hircus (domestic goat),<br>Ovis aries (sheep),<br>Bubalus bubalis (water buffalo) | M1         |
|            |                                   | EDVPSER          | Bos taurus (cattle/cow),<br>Capra hircus (domestic goat),<br>Ovis aries (sheep),<br>Bubalus bubalis (water buffalo) | M2         |
| Peanut     | Ara h 3                           | WLGLSAEYGNLYR    | Arachis hypogaea (peanut),  | P1         |
| Hazelnut   | Cor a 9                           | ADITYTEQVGR      | Corylus avellana (hazelnut)   | H1         |

# Example: Detection of peanut allergen by ELISA

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## Quantitative analysis of peanut residues in food products

1. Empty well with  
**coated antibody**

2. Incubate with  
antigen

3. Incubate with  
antibody-enzyme conjugate

4. Add substrate and  
observe  
**colour change**

### Results:

– Range of quantitation 2.5-25ppm peanut

### Conclusion:

Commonly used method for routine food analysis

# Example: Detection of Peanut Protein (Ara h1) by MS

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- proteins were extracted from matrix in alkaline medium
- Reduction with DTT cleave S-S bond and alkylation with IAA
- Extracts were incubated overnight with trypsin (37°C)
- Stop reaction by Formic acid
- Digested sample was analysed/characterised using LC-MS/MS



# Example: Detection of Peanut Protein (Ara h1) by MS

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Biomarkers (peptides) are used to identify the presence of Ara h1 in food matrices

- DLAFPGSGEQVEK
- VLLEENAGGEQEER
- IFLAGDKDNVIDQIEK

Results:

- mixture of peptides identified as Ara h1 specific
- 3 most abundant peptides (MW: 1375.65, 1571.73 and 1816.95 ) were found to be unique for Ara h1 (unique sequences)
  - concentration of Ara h1 protein (mg peanut/g sample)

Conclusion:

This method has broad applicability as a confirmatory test for ELISA

# Regulatory Limit/ Risk-base limit

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Analytical targets should be set at or below the action level in order for the method to be suitable for the purpose.

# Health-driven threshold / Risk-base limit

Initiative of the Allergen Bureau in Australia and New Zealand developed a scientific approach  
-- The Voluntary Incidental Trace Allergen Labeling (VITAL)

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(1) using reference doses for allergen risk characterization, a reference dose is defined as the milligram protein level (total protein from an allergenic food) below which only the most sensitive individuals (between 1 and 5% depending on the quality of the data set available) in the allergic population are likely to experience an adverse reaction.

## Action Levels

- Action Levels are found in the interactive VITAL Action Levels Grid
- Calculated from **Reference Dose** and **Reference Amount/Serving Size**

### Transition between Action Levels\*

= **Reference Dose x (1000 / Reference Amount/  
Serving Size)**

\*with the exception of gluten containing cereals where it is either this formula or 20ppm, whichever is smaller

# Regulatory Limit

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Only a few jurisdictions such as Japan have set a regulatory limit of 10 ppm protein for all their priority allergens.

 <https://farrp.unl.edu/IRChart>